



# HONG HOCK HARDWARE PTE LTD

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## Duplex and Superduplex Stainless Steel Pipe – Welded and Seamless

- Duplex and Superduplex Stainless Steel pipes are manufactured to ASTM A790 (Seamless) and ASTM A928 Class 1 (Welded/EFW)
- ASTM A928 Class 1 only available from 8" onwards (Only in Duplex UNS S31803/32205 SCH10S and SCH40S)
- Available in grades Duplex UNS S31803/32205 and UNS S32750
- Fixed lengths of 6 metres for Seamless except for certain sizes. Fixed lengths of 5.8 metres for Welded
- Dimensions according to ASME/ANSI B36.10 and B36.19

Nominal Pipe Size			A790 Seamless Pipe A928 Class 1 EFW Pipe with 100% R.T. Schedule										
			10 10S	20	STD 40S	40	60	XS 80S	80	100	120	160	XXS
Inches	mm	Grade	KG/MTR										
1/8	6	UNS S31803											
		UNS S32750											
1/4	8	UNS S31803											
		UNS S32750											
3/8	10	UNS S31803											
		UNS S32750											
1/2	15	UNS S31803	1.01		1.30			1.65					
		UNS S32750			1.30			1.65					
3/4	20	UNS S31803	1.31		1.71			2.24					
		UNS S32750			1.71			2.24					
1	25	UNS S31803	2.13		2.55			3.29				4.24	5.45
		UNS S32750			2.55			3.29					
1 1/4	32	UNS S31803	2.76		3.46			4.56					7.77
		UNS S32750			3.46			4.56					
1 1/2	40	UNS S31803	3.17		4.13			5.51				7.25	9.56
		UNS S32750			4.13			5.51					
2	50	UNS S31803	4.01		5.54			7.63				11.11	13.44
		UNS S32750			5.54			7.63					
2 1/2	65	UNS S31803	5.36		8.81			11.64				14.92	20.39
		UNS S32750			8.81			11.64					
3	80	UNS S31803	6.59		11.52			15.59				21.35	27.68
		UNS S32750			11.52			15.59					
3 1/2	90	UNS S31803											
		UNS S32750											
4	100	UNS S31803	8.52		16.40			22.77				33.54	41.03
		UNS S32750			16.40			22.77					
5	125	UNS S31803	11.82		22.20			31.59				49.11	57.43
		UNS S32750			22.20			31.59					
6	150	UNS S31803	14.13		28.83			43.42				67.56	79.22
		UNS S32750			28.83			43.42					
8	200	UNS S31803	20.37		43.39			65.95				111.27	
		UNS S32750			43.39			65.95					
10	250	UNS S31803	28.34		61.52			83.19					
		UNS S32750											
12	300	UNS S31803	36.73		75.32			99.43					
		UNS S32750											
14	350	UNS S31803	42.14		81.33				158.10				
		UNS S32750											
16	400	UNS S31803	48.26		93.27								
		UNS S32750											

### Legend

In stock  
 In stock